



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5159-3
Job Sheet 180794



Part No: D5159-3

Job Qty: 6 ea

Part Name: Seat Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 6 Ea		7/18/18	0.00	0.00	Start Up Machining-4		
110	Cold Saw	3 6 pcs		7/18/18	0.00	0.88	Cold Saw		
120	Mill Conv	3 6 pcs		7/18/18	0.00	11.11	Mill Conv 1		
130	QC	3 6 pcs		7/18/18	0.00	0.00	QC2 Machining-3		
140	QC	3 6 pcs		7/18/18	0.00	0.00	QC8 Machining-3		
150	Powdercoat	3 6 pcs		7/18/18	0.00	0.15	Powdercoat3		
160	QC	3 6 pcs		7/18/18	0.00	0.00	QC3		
170	Packaging	3 6 pcs		7/18/18	0.00	0.00	Packaging3-2		
180	QC21-SA	3 6 Ea		7/18/18	0.00	0.00	QC21		

Part Op 110 - CUT TO BLANK

Descriptions: 120 - DRILL HOLES AND MILL ENDS AS PER DWG **ORIENT EXTRUSION TO AVOID DRILLING IN MATERIAL SEAM IF PRESENT***

150 - START TIME: 8:05 CUT 300° FINISH: 8:35. M B6370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	7.5150 ft (1.2525 ea)	90-Start up Operation	S071984

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	8	291	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

found.

Plex 7/16/18 11:00 AM dart.lacelle.linda

Container No: S093720



Part: D5159-3

Job No: 180794

Serial No/Batch: S093720

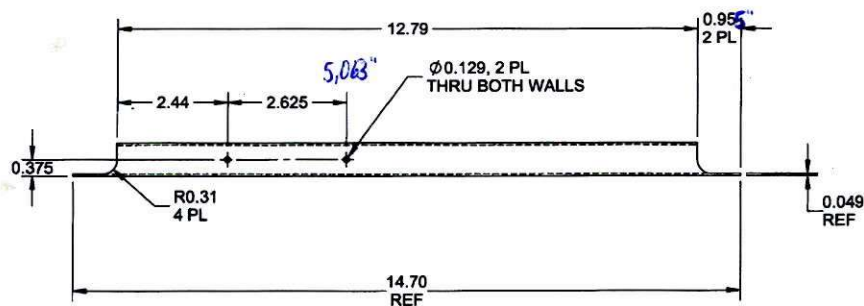
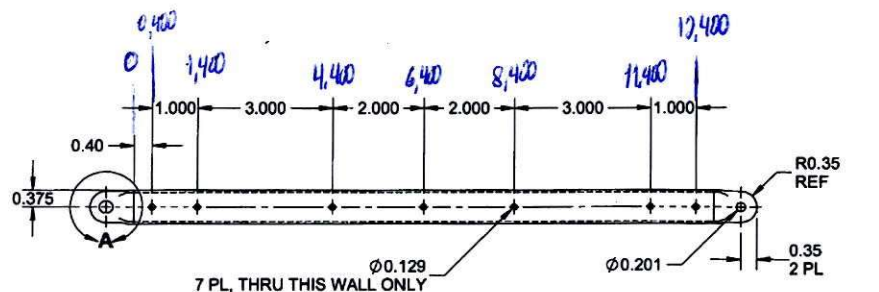
Revision:

Inspector:

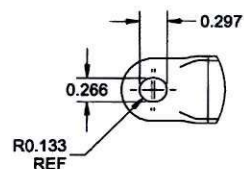
Exp Date:

Instructions:

Date: 07/19/18



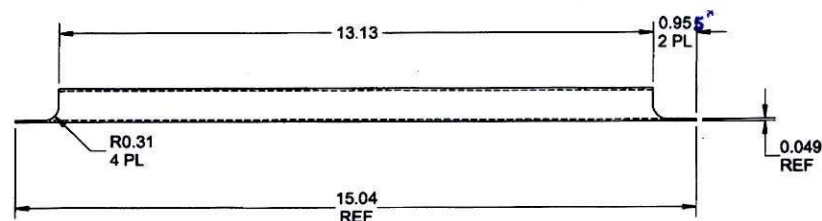
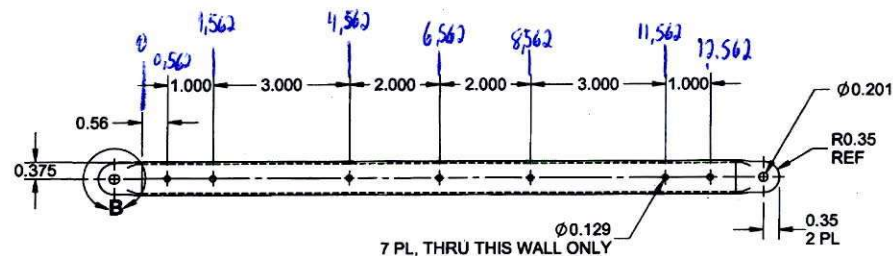
D5159-1 RIB



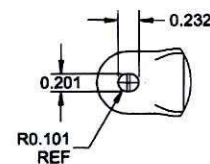
DETAIL A
SCALE 2X

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL PER ASTM A554/A269 MILL FINISH REF DART SPEC. M304TS0.750W.049
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.49 lbs
-3: 0.50 lbs



D5159-3 SEAT RIB



DETAIL B
SCALE 2X

RELEASED

2015 FEB 04

APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5159	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SEAT BRACE ASSY	NTS
DATE	14.09.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

700 1100 / 130 430 / 130 1030
4 3 4 (11 hrs)